



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2570

Job Sheet 171918



Part No: D2570
Part Name: Bushing

Part Weight: 0 lbs
Job Created: 2/9/18
Due Date: 2/12/18
Type: Stock

Job Qty: 400 ea

148 left

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Description:

Note: DWG REV B IPP E 02.08.29 Re-format; Removed finishing; Material change KJ IPP F 07.07.06 rev B dwg EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	400 Ea		2/9/18	0.00	0.00	Start Up Machining		<i>23</i>
100	Hardinge	400 pcs		2/12/18	0.01	15.38	Hardinge		<i>9-89</i>
110	QC	400 pcs		2/12/18	0.00	0.00	QC2		
120	QC	400 pcs		2/12/18	0.00	0.00	QC8		
130	Packaging	400 pcs		2/12/18	0.00	0.00	Packaging3	<i>ST008</i>	<i>2/18/2018</i>
140	QC21-SA	400 Ea		2/12/18	0.00	0.00	QC21		<i>21 FEB 21 2018</i>

Part Op 100 - Machine as per folio FA258
Descriptions: 130 - LOCATION : ST008

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	30.8400 ft (.0771 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	31	110	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.800inches ± 0.010	0.810 0.790		
2	Bushing	0.060inches ± 0.005	0.065 0.055		
3	Bushing	0.010inches + 0.010 - 0.000	0.020 0.010		
4	Bushing	0.425inches + 0.000 - 0.002	0.425 0.423		
5	Bushing	0.257inches + 0.006 - 0.001	0.263 0.256		
6	Bushing	0.750inches ± 0.010	0.760 0.740		
7	Bushing	0.030inches ± 0.010	0.040 0.020		
8	Bushing	20.000Degrees ± 0.000	20.000 20.000		

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Container No: S043547



Part: D2570

Job No: 171918

Serial No/Batch: S043547

Revision: D2570

Inspector:

Date: 02/19/18